



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3405-043
Job Sheet 172820



Part No: D3405-043

Job Qty: 20 ea *16 ea*

Part Name: Ground Handling Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/22/18

Job Tracking No:

Due Date: 3/12/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP A 05.09.01 New issue KJ/JLM IPP B 09.01.28 Rev b dwg EC verified by: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		3/9/18	0.00	0.00	Start Up Waterjet		SC 18/03/09
100	Waterjet	20 pcs		3/10/18	0.00	1.80	Waterjet1		SC 18/03/09
110	QC	20 pcs		3/10/18	0.00	0.00	QC2 Waterjet-2		SC 18/03/09
120	QC	20 pcs		3/10/18	0.00	0.00	QC8-2		38
130	Brake NC	20 pcs		3/10/18	0.09	1.45	Brake NC 1		DAS 18/03/09
140	QC	20 pcs		3/10/18	0.00	0.00	QC5		38
150	Large Fab	20 pcs		3/10/18	0.00	5.93	Large Fab 1		OXC 18/04/04
160	QC	20 pcs		3/10/18	0.00	0.00	QC9		PD 18-04-04
170	QC	20 pcs		3/10/18	0.00	0.00	QC5		PD 18-04-04
180	Powdercoat	20 pcs		3/12/18	0.00	0.55	Powdercoat1		BR 18-4-11
190	QC	20 pcs		3/12/18	0.00	0.00	QC3		APR 11 2018
200	Packaging	20 pcs		3/12/18	0.00	0.00	Packaging3-1		APR 11 2018
210	QC21-SA	20 Ea		3/12/18	0.00	0.00	QC21		DAS 21 APR 12 2018

M 18/07/00 START: 7:45 O.V.T. 400 FINISH: 8:15

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	3.0800 sf (.154 ea)	90-Start up Operation	
D3404-1	Ground Handling Wheel Lug	20 Ea (1 ea)	150-Large Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	3	3	0
150-Large Fab	D3404-1	20	31	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																										
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